KERALA STATE TEXTILE CORPORATION LIMITED

'Annapoorna', T.C. No. 9/2000-01, Kochar Road, Sasthamangalam P.O., Thiruvananthapuram, KERALA- 695010

Phone No. 0471 2726295, Fax No. 0471 2726240

Email Address: tech.kstc@kerala.gov.in, prj.kstc@kerala.gov.in &

ec.kstc@kerala.gov.in Website: www.kstcl.org

KSTC/PRJ-TSM/GWU/2021-'22/ 1932

22.03.2022

## **INVITING QUOTATION**

Please sent your offer / quotation for Supply, Installation & Commissioning of LK-1903SSS-302/MC673KS- Computer-controlled, High-speed, Lockstitch, Button Machine—1 Unit as per the specification given below:

- Max. sewing speed-2,700sti/min \*x
- Button size Type: Round-shaped, flat button Size: φ8~φ32mm 301: φ8~φ20 302: φ10~φ20 OPTION: φ15~φ32 / Type: Round-shaped, flat button (2-holed, 4-holed) Size: φ9~20mm For small button: φ10~φ15mm For medium-sized button: φ12~φ18mm (Those that are smaller than φ10mm or larger than φ18mm must be specially ordered.) Thickness: 1.8~3.5mm
- Stitch length-0.1~10mm (0.1mm step)
- Needle bar stroke -45.7mm
- Lift of the work clamp foot- Max. 13mm
- Auto-lifter- Provided as standard (stepping motor type)
- Needle thread tension- Active tension (electronic thread tension control system)
- Needle (at the time of delivery)- DP×17 (#14)
- Hook-+ Standard shuttle hook
- Number of stitches that can be stored in memory- Max. 20,000 stitches
- Number of standard patterns-50 patterns
- Number of data that can be input-200 patterns
- Enlarging/Reducing facility-20~200%(1% step), Pattern enlargement /reduction can be done by increasing /decreasing the stitch length.
- Memory medium- Internal-organs memory
- Bobbin thread counter- Provided as standard (up/down method)
- Bird's nest preventing / Shorter-thread remaining functions
- Supplying and sorting of button- Vibration system
- Button feed- Horizontal forced button-feed mechanism



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- Button feed mode- Automatic feed mode, non-feed mode, and small-lot sewing mode
- Lubricating oil- Hook: minute-quantity lubrication JUKI New Defrix Oil No.2 (equivalent to ISO VG32)
- Sewing machine motor- Compact AC servomotor (direct-drive system)
- Power consumption-250VA
- Weight- Machine head (include motor) 42kg, Control box 5.1kg.

Kindly place your offer / quotation in attached formate ( Annexure - 1). Also attach the broacher/ details of machine with photo / picture and all technical specification.

The offer / quotation will be reached at Kerala State Textile Corporation Ltd. On or before 25.03.2022, 2.00PM.

The Machine to be delivered at the following address:

M/s. Trivandrum Spinning Mills Ltd, Vizhinjam Road, Balaramapuram, Thiruvananthapuram, Kerala-695501.

Thanking you

For Kerala State Textile Corporation Ltd.

K T Jayarajan

Managing Director

